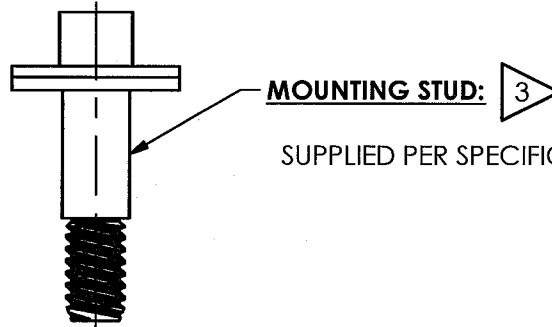
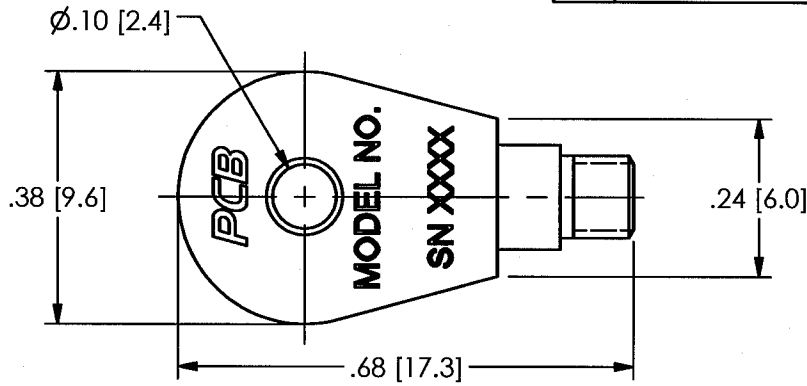


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REVISIONS

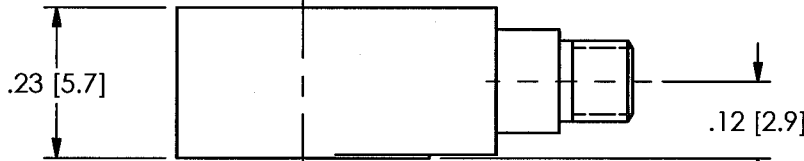
REV	DESCRIPTION	ECN	APP'D
B	ADDED MODEL	24099	DM 4/06
C	CHANGED NOTE	29162	

13250

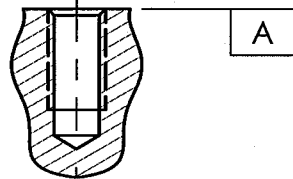


MOUNTING STUD: 3

SUPPLIED PER SPECIFICATION SHEET



OFF GROUND WASHER
(SUPPLIED WITH MOUNTING STUD)
(USE ONLY WHEN OFF GROUND IS DESIRED)



MOUNTING HOLE PREPARATION: 1 2

STANDARD THREAD:

ϕ .070 [ϕ 1.78]
X.188 [4.78] ∇ MIN
2-56 UNC-2B
X.150 [3.81] ∇ MIN

METRIC THREAD:

ϕ .063 [ϕ 1.58]
X.188 [4.78] ∇ MIN
M2 X 0.4-6H
X.150 [3.81] ∇ MIN

- 3 RECOMMENDED MOUNTING TORQUE 1 TO 2 INCH POUNDS [.12 TO .23 NEWTON METERS].
- 2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 [0.03] TIR OVER ϕ .375 [ϕ 9.53] WITH A MINIMUM $63\sqrt{1.6}$ FINISH FOR BEST RESULTS.
- 1 DRILL PERPENDICULAR TO A TO WITHIN $\pm 1^\circ$

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX \pm .01 XXX \pm .005	DECIMALS X \pm 0.3 XX \pm 0.13
ANGLES \pm 2 DEGREES	ANGLES \pm 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII [0.07 - 0.13]

DRAWN	SMB	9/18/08	MFG	PRR	7/21/08
CHK'D			ENGR	JF	7/1/08
APP'D	BM	7/15/08	SALES	WDC	7/7/08

TITLE
INSTALLATION DRAWING
MODEL 357A06 & 357B06 SERIES
RING ACCELEROMETER

PCB PIEZOTRONICS
3425 WALDEN AVE. DEPEW, NY 14043
(716) 684-0001 E-MAIL: sales@pcb.com

CODE IDENT. NO. 52681	DWG. NO. 13250
SCALE: 4X	SHEET 1 OF 1