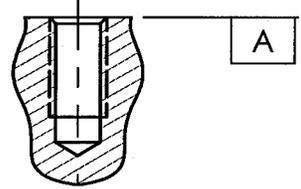
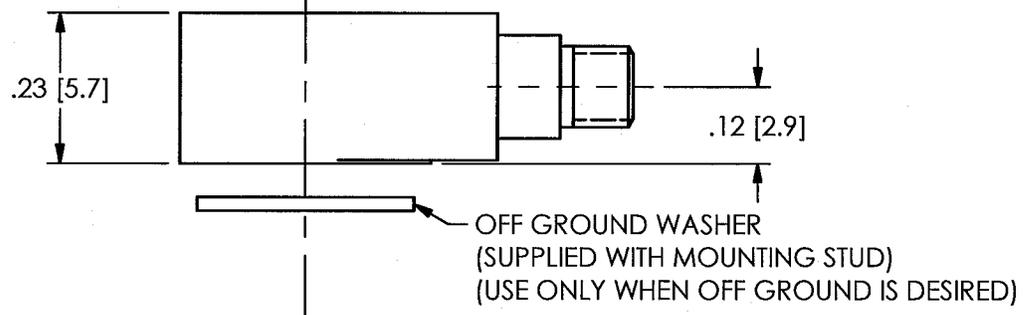
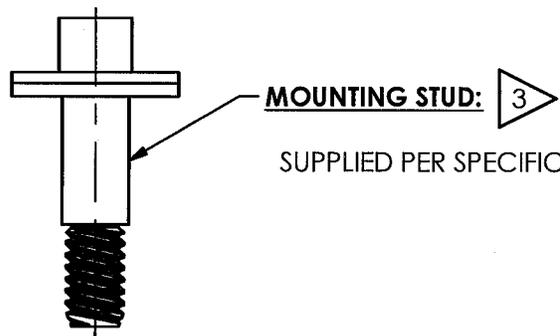
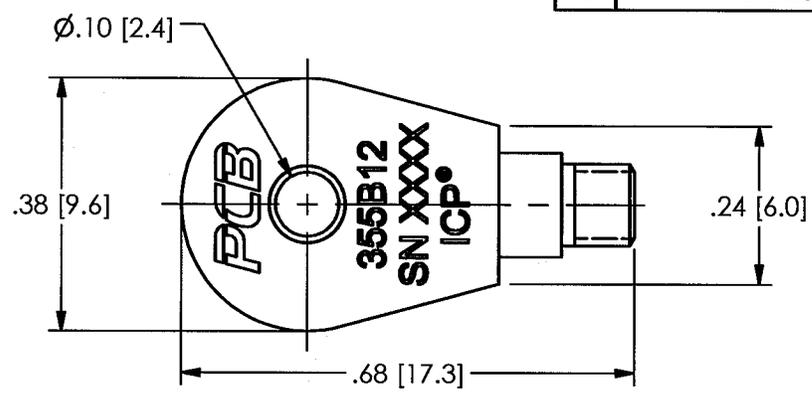


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REVISIONS

REV	DESCRIPTION	ECN	APP'D
A	CHANGED NOTE	11792	DM 4-00
B	CHANGED NOTE	29162	

13251



MOUNTING HOLE PREPARATION: 1 2

STANDARD THREAD:	METRIC THREAD:
Ø.070 [Ø1.78]	Ø.063 [Ø1.58]
X.188 [4.78] ▽ MIN	X.188 [4.78] ▽ MIN
2-56 UNC-2B	M2 X 0.4-6H
X.150 [3.81] ▽ MIN	X.150 [3.81] ▽ MIN

- 3 RECOMMENDED MOUNTING TORQUE 1 TO 2 INCH POUNDS [.12 TO .23 NEWTON METERS].
- 2 MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001 [0.03] TIR OVER Ø.375 [Ø9.53] WITH A MINIMUM 63√ [1.6√] FINISH FOR BEST RESULTS.
- 1 DRILL PERPENDICULAR TO A TO WITHIN ± 1'

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX ± .01 XXX ± .005	DECIMALS X ± 0.3 XX ± 0.13
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES
FILLETS AND RADII .003 - .005	FILLETS AND RADII [0.07 - 0.13]

DRAWN	SMB	9/18/08	MFG	PRR	7/21/08
CHK'D			ENGR	JF	7/1/08
APP'D	BM	7/15/08	SALES	WDC	7/7/08
TITLE					

INSTALLATION DRAWING
MODEL 355B12 SERIES
RING ACCELEROMETER

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CODE IDENT. NO. 52681	DWG. NO. 13251
SCALE: 4X	SHEET 1 OF 1