

3881

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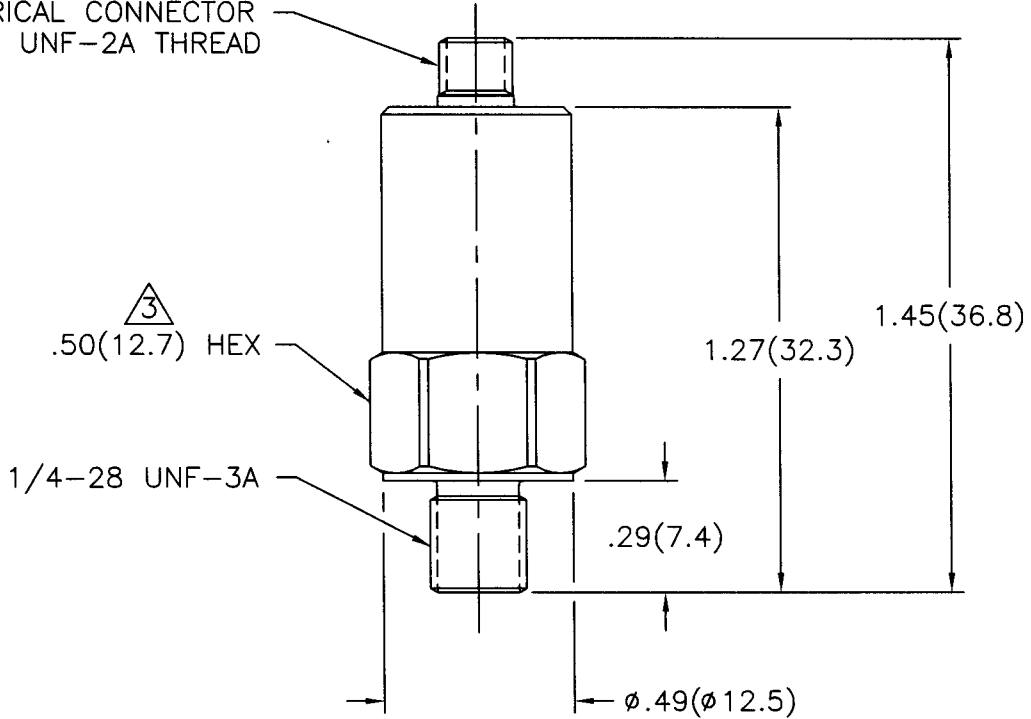
APPLICATION

NEXT ASS'Y	USED ON	VAR

REVISIONS

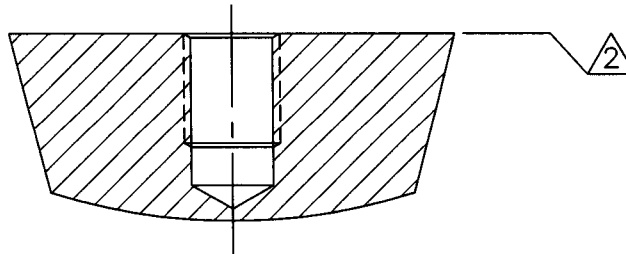
REV	DESCRIPTION	ECN	DATE	APP'D
A	UPDATE DRAWING	13228	3/15/01	DM 3/07

ELECTRICAL CONNECTOR
10-32 UNF-2A THREAD



MOUNTING HOLE PREPARATION

$\phi .213(5.4)$ $\triangle 1$
 $X .40(10.2)$ ∇
 TAP 1/4-28 UNF-3B
 $X .30(7.6)$ ∇



$\triangle 3$ RECOMMENDED MOUNTING TORQUE ON .50(12.7) HEX: 25 TO 40 IN-LBS.
(280 TO 450 N-CM).

$\triangle 2$ MOUNTING SURFACE SHOULD BE FLAT TO WITHIN .001(0.03) TIR OVER $\phi .50(12.7)$
WITH A MINIMUM 63 (1.6) FINISH, FOR BEST RESULT

$\triangle 1$ DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$.

UNLESS SPECIFIED TOLERANCES		DRAWN	DBJ	3/15/01	MFG	KJM	3/21/01	<p>3425 WALDEN AVE. DEPEW, NY 14043 (716) 684-0001 EMAIL: SALES@PCB.COM</p>	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DM	3/19/01	ENGR	APC	3/19/01		
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS XX ± 0.3 XXX ± 0.13	APP'D	DM	3/21/01	SALES	WDC	3/24/01		
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE	INSTALLATION DRAWING MODEL 350A13, A14 ACCELEROMETER				CODE IDENT. NO. 52681		DWG. NO. 3881
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)							SCALE: 2X	SHEET 1 OF 1
DD011 REV. B 03/13/98									