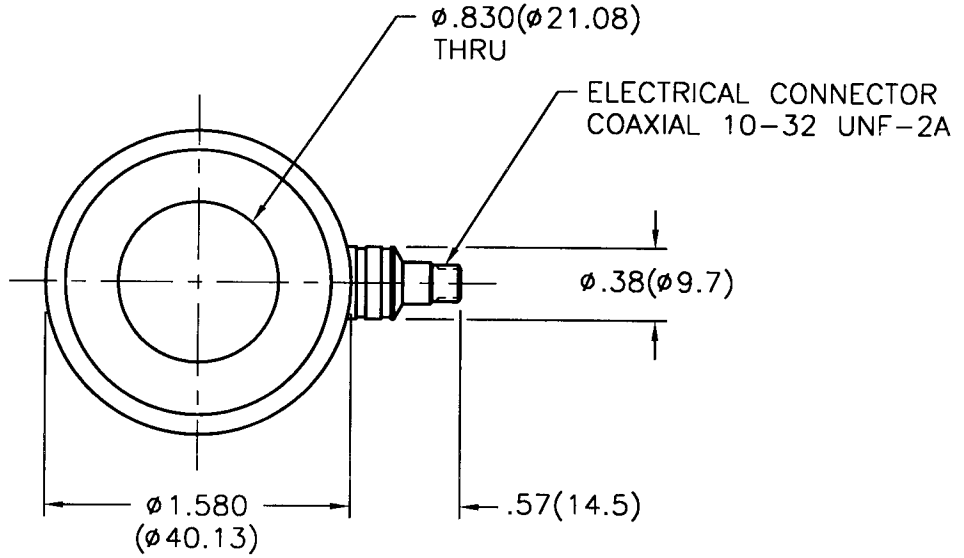


5600

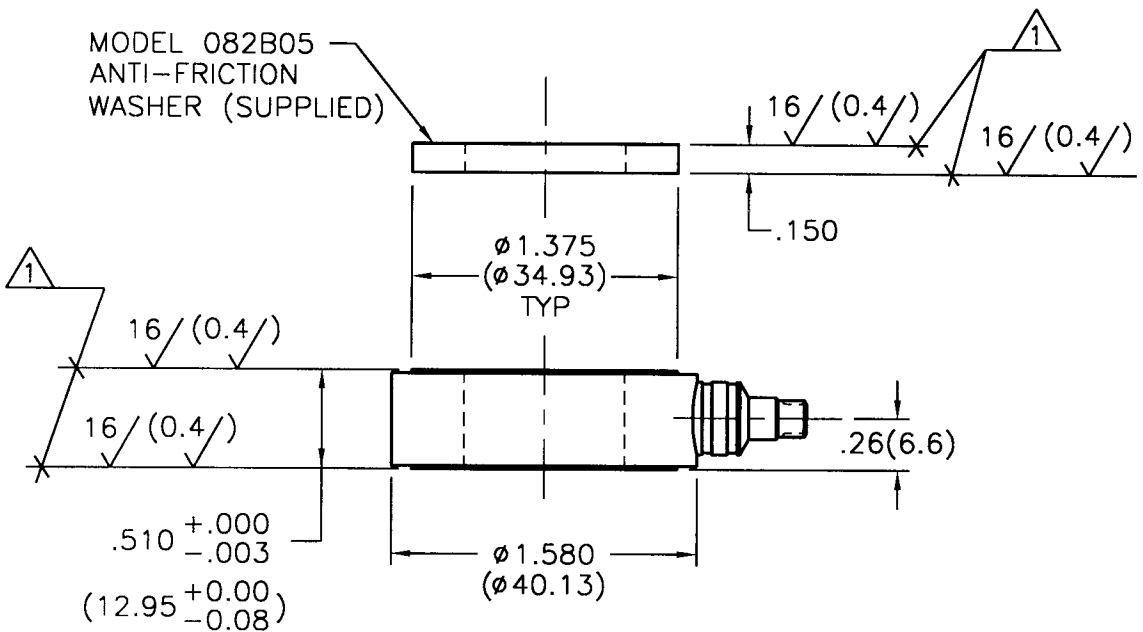
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APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D



MODEL 082B05
ANTI-FRICTION
WASHER (SUPPLIED)



- 3.) SEE SHEET 2 OF 2 FOR MOUNTING HOLE PREPARATION.
 - 2.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.
- △ THESE SURFACES FLAT WITHIN .001(0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN	DATE	MFG	CHK'D	ENGR	APP'D	TITLE	CODE IDENT. NO.	DWG. NO.
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESES)	JL	12/30/96	KJD	1/6/97	SAB	1/7/97	INSTALLATION DRAWING MODEL 205C FORCE RING	52681	5600
DECIMALS XX ±.01 XXX ±.005	DECIMALS XX ±0.3 XXX ±0.13									
ANGLES ±2 DEGREES	ANGLES ±2 DEGREES									
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)									
DD011 REV. A 05/26/95										

PCB PIEZOTRONICS, INC.
3425 WALDEN AVE. DEPEW, NEW YORK 14043
PHONE: (716) 684-0001

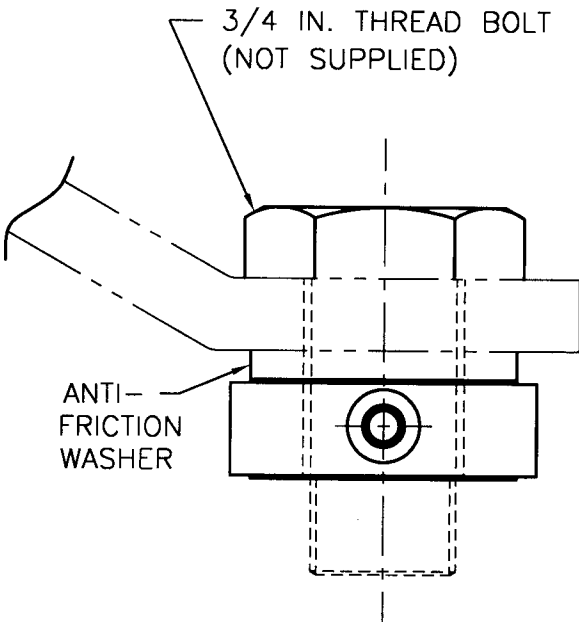
SCALE: FULL SHEET 1 OF 2

5600

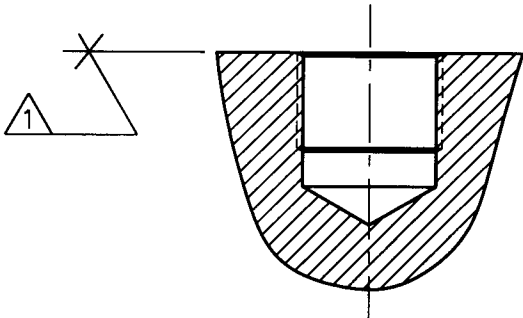
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APPLICATION		
NEXT ASS'Y	USED ON	VAR

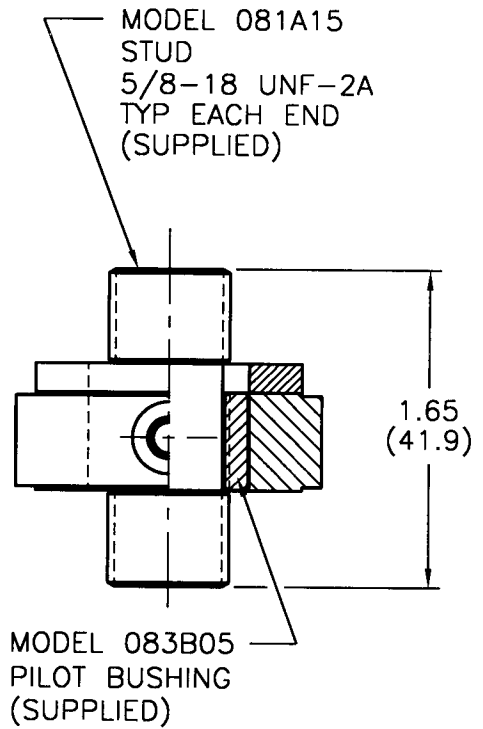
REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D
	- SEE SHEET ONE -			



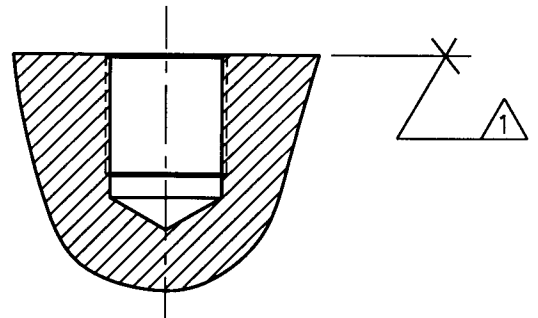
DRILL & TAP AS REQUIRED FOR 3/4 IN. THREAD BOLT ²



TYPICAL BOLT MOUNTING INSTALLATION



DRILL $\phi .578(\phi 14.68)$ ²
 X $.750(19.05)$ ∇ MIN
 TAP 5/8-18 UNF-2B
 X $.625(15.88)$ ∇ MIN PERF THD



TYPICAL STUD MOUNTING INSTALLATION

² DRILL PERPENDICULAR TO MOUNTING SURFACE TO WITHIN $\pm 1^\circ$.

¹ MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN $.001(0.03)$ TIR WITH A MINIMUM $63/(1.6/)$.

UNLESS SPECIFIED TOLERANCES		DRAWN	JC	12/30/96	MFG	RJD	1/7/97	PCB PIEZOTRONICS, INC. 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 684-0001	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DM	1/6/97	ENGR				
DECIMALS XX $\pm .01$ XXX $\pm .005$	DECIMALS XX ± 0.3 XXX ± 0.13	APP'D	RJC	1/14/97	SMCS				
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	TITLE	INSTALLATION DRAWING MODEL 205C FORCE RING				CODE IDENT. NO. 52681		DWG. NO. 5600
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)							SCALE: FULL	SHEET 2 OF 2
DD011 REV. A 05/26/95									