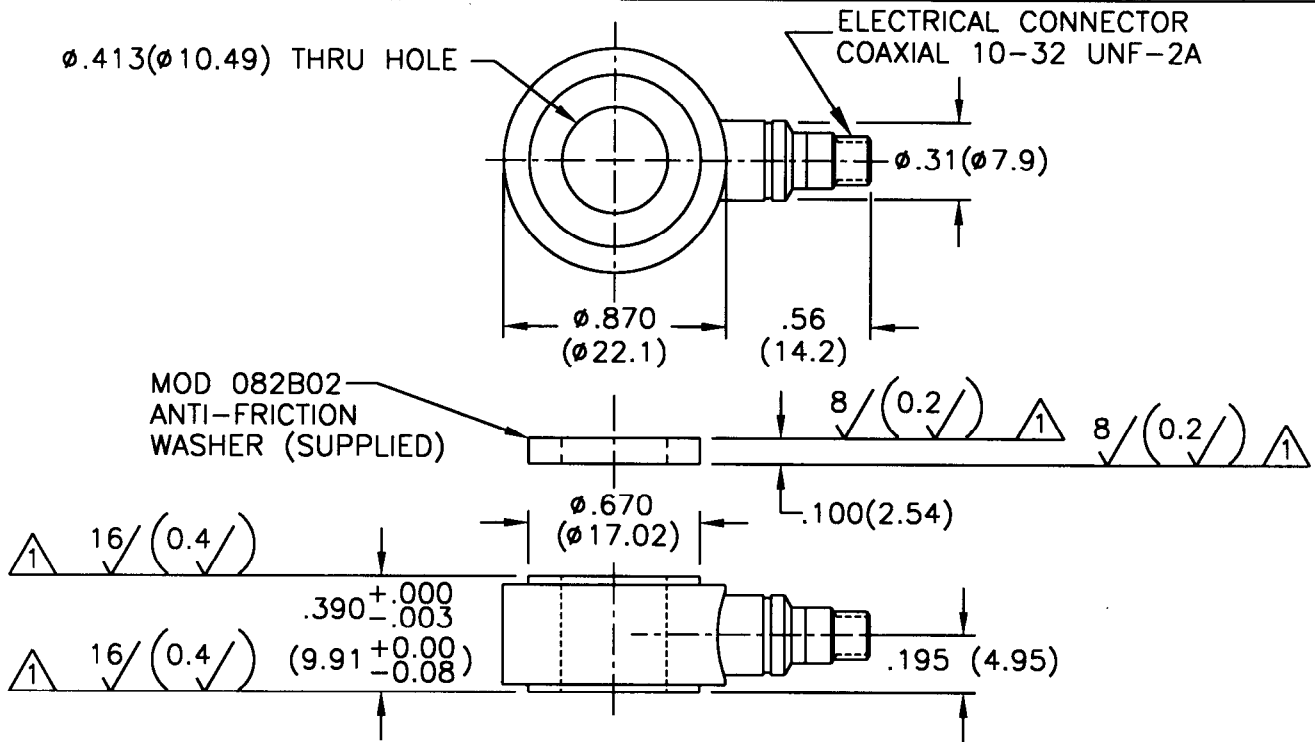


3873

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APPLICATION		
NEXT ASS'Y	USED ON	VAR

REVISIONS				
REV	DESCRIPTION	ECN	DATE	APP'D



3/8 IN. THD BOLT (NOT SUPPLIED)

ANTI-FRICTION WASHER

MOD 083B02 PILOT BUSHING (SUPPLIED)

MOD 081A12 STUD 5/16-24 UNF-2A TYP EACH END (SUPPLIED)

DRILL & TAP AS REQUIRED FOR 3/8 IN. THREAD BOLT

DRILL  $\phi .272 (\phi 6.91)$   
 x .350 (8.89)  
 TAP 5/16-24 UNF-2B  
 x .250 (6.35)  
 PERF THREAD

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

- ③ DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN  $\pm 1^\circ$ .
- ② MOUNTING SURFACE UNDER FORCE RING MUST BE FLAT WITHIN .001 (0.03) WITH AT LEAST 125/(3.2) FINISH.
- ① THESE SURFACES FLAT AND PARALLEL TO WITHIN .001 (0.03) TIR.

UNLESS SPECIFIED TOLERANCES		DRAWN		MFG		 3425 WALDEN AVE. DEPEW, NEW YORK 14043 PHONE: (716) 684-0001
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS (IN PARENTHESIS)	CHK'D	DATE	ENGR	DATE	
DECIMALS XX $\pm .01$ XXX $\pm .005$ ANGLES $\pm 2$ DEGREES	DECIMALS XX $\pm 0.3$ XXX $\pm 0.13$ ANGLES $\pm 2$ DEGREES	im	1/26/96	WSH	2/2/96	DWG. NO.
FILLETS AND RADII .003 - .005	FILLETS AND RADII (0.07 - 0.13)	TITLE				3873
DD011 REV. A 05/26/95		INSTALLATION DRAWING MODEL 202M32 FORCE RING				SCALE: 1.33=1 SHEET 1 OF 1